



BAC - CHROMED BARS

STEEL GRADE	C45	20MnV6	42CrMo4	AISI 303	AISI 304	AISI 316	AISI 304L	AISI 316L
	1.0503	1.5217	1.7225	1.4305	1.4301	1.4436	1.4306	1.4435
TOLLERANCE	UNI EN ISO 286-2:2010 f7 / h7 / all others on request							
DIAMETER RANGE	3 - 60 mm							
CHROME THICKNESS LAYER	Ø ≤ 17 mm 15 my min. / Ø ≥ 18 mm 20 my min.							
CHROME LAYER HARDENESS	min. 900 HV0.1							
SURFACE ROUGHNESS	Standard Value Ra max. 0,20 my / lower roughness on request							
STRAIGHTNESS : max. 0,5 mm/n								
ROUNDNESS : 1/2 of the diameter tolerance								
CUSTOMISED SPECIFICATIONS ON REQUEST : STEEL GRADE - DIAMETER - TOLLERANCE - CHROME THICKNESS LAYER - ROUGHNESS - ecc.								