



TUC - CHROMED TUBES

STEEL GRADE	C45	E355	20MnV6	25CrMo4
	1.1191	1.0580	1.5217	1.7218
TOLLERANCE	UNI EN ISO 286-2:2010 f7 / h7 / all others on request			
DIAMETER RANGE	6 - 60 mm			
CHROME THICKNESS LAYER	Ø ≤ 17 mm 15 my min. / Ø ≥ 18 mm 20 my min.			
CHROME LAYER HARDENESS	min. 900 HV0.1			
SURFACE ROUGHNESS	Ra max. 0,20 my			
STRAIGHTNESS : max. 0,5 mm/n				
ROUNDNESS : 1/2 of the diameter tolerance				
CUSTOMISED SPECIFICATIONS ON REQUEST : STEEL GRADE - DIAMETER - TOLLERANCE - CHROME THICKNESS LAYER - ROUGHNESS - ecc.				